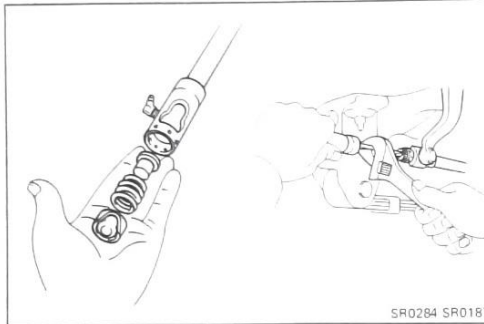


Drag Link

REMOVAL AND INSPECTION OF DRAG LINK

(See page SR-73)

1. **DISCONNECT DRAG LINK FROM PITMAN ARM AND KNUCKLE ARM**
 - (a) Using a screwdriver, remove the two cotter pins and plugs on both sides.
 - (b) Remove the drag link.
2. **INSPECT PARTS FOR WEAR OR DAMAGE**



INSTALLATION OF DRAG LINK

1. **CONNECT DRAG LINK TO PITMAN ARM**
 - (a) Insert the spring seat, spring and ball stud seat into the drag link.
 - (b) Install the drag link with dust seal to the pitman arm.
 - (c) Insert the ball stud seat and plug, and tighten the plug completely.
 - (d) Loosen the plug 1-1/3 turns and install the cotter pin.
2. **CONNECT DRAG LINK TO KNUCKLE ARM**
 - (a) Insert the ball stud seat into the drag link.
 - (b) Install the drag link with dust seal to the knuckle arm.
 - (c) Insert the ball stud seat, spring, spring seat and plug, and tighten the plug completely.
 - (d) Loosen the plug 1-1/3 turns and install the cotter pin.
3. **APPLY MOLYBDENUM DISULPHIDE LITHIUM BASE GREASE TO BOTH NIPPLES**

